

ILD KEY CHANGE-OUT INSTRUCTIONS

REVISION 2_012505

1. TOOLS REQUIRED for KEY CHANGE-OUT

- a. T30 Tamper Resistant pin-in-head Torx Bit
- b. Small Flat Screwdriver/Rigid Wire or Spare Key

2. KEY CHANGE-OUT INSTRUCTIONS, KEY GUIDE ASSEMBLY

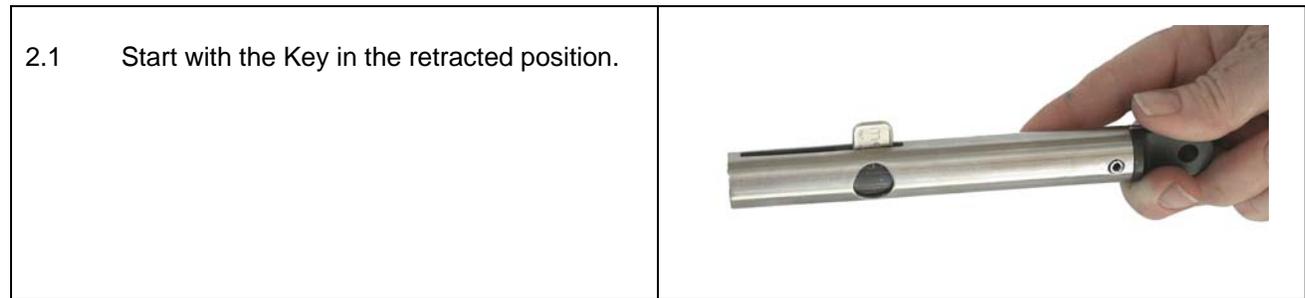


Figure 1. Key Guide Assembly

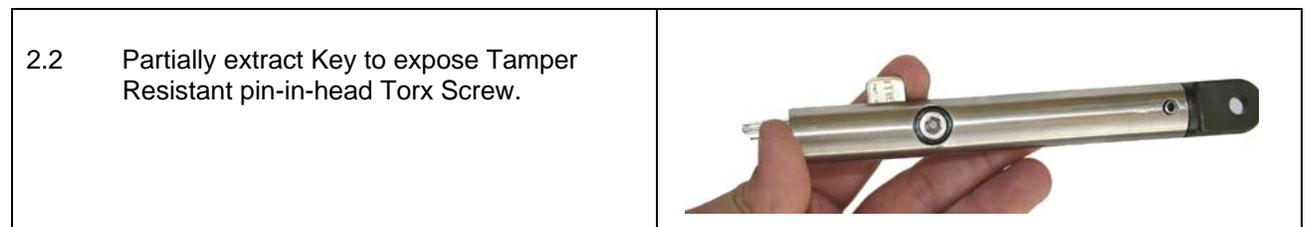


Figure 2. Expose the Torx Screw



Figure 3. Remove the Torx Screw

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- 2.4 Maneuver the Key out of the sliding Key Holder Clamp such that the Key is angled to the Key Guide



Figure 4. Tilt Key out of Key Guide

- 2.5 Extract the Key through the slot in the Key Guide. Once the Key is removed, the sliding Key Holder Clamp will retract into the Key Guide.



Figure 5. Remove Key from Key Guide

- 2.6 Using a small Screw Driver/Rigid Piece of Wire or Spare Key, persuade the empty sliding Key Holder Clamp forward until the Key Holder Clamp locks into place.



Figure 6. Persuade Empty Key Holder Clamp Forward

- 2.7 Insert the new Key into the Key Holder Clamp through the top slot in the Key Guide. Retract the Key Holder Clamp by depressing the lock button, and simultaneously drop the Key into proper position within the Key Holder Clamp.



Figure 7. Insert New Key into Key Guide

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<p>2.8 Install the Tamper Resistant pin-in-head Torx Screw. Tighten with the T30 Tamper Resistant pin-in-head Torx Bit.</p>	
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Figure 8. Install the Tamper Resistant Pin-In-Head Torx Screw

<p>2.9 Let the Key retract completely into the Key Guide.</p>	
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Figure 9. New Key Retracted in Key Guide