

Title: **Control of Bypass Keys for Crane Safety Devices**

Target Audience: Weight Handling Managers, Supervisors, and Crane Operators

Bypass keys for crane safety devices must be strictly controlled and only used per NAVFAC P-307, paragraph 10.2.2.3.

- ❑ A momentary lapse in control of these critical devices could result in significant material damage and/or severe personnel injury.



Per NAVFAC P-307, paragraph 10.2.2.3:

- Each activity shall **develop procedures for controlling the bypassing of safety devices.**
- **Supervisors shall control** the usage of **keys** for safety device bypassing.
- **Keys shall be removed from the crane,** and retained by the supervisor unless unique activity operations (remote site operation, etc.) require the keys to remain on the crane.
- In the rare instances where this is not practical or where safety devices may be bypassed by other means, **permission for bypassing or defeating safety devices shall be obtained** from the operator supervisor (with the exception of the ODCL). This requirement shall be posted in the operator's cab.
- In either case, **keys shall be removed** from the switches **when not in use.**

NOTE: This bulletin is only a summary of bypass key requirements and NAVFAC P-307, par. 10.2.2.3 should be reviewed in its entirety to ensure full compliance.